

PRODUCT SUPPORT BULLETIN **No.0194**

PRODUCT: Demolition Equipment

September 1996

SUBJECT: Modification to MCP800 Hydraulic Pulverizers

EQUIPMENT AFFECTED: MCP800 Hydraulic Pulverizers sold in 1996

CLASSIFICATION: Mandatory Safety
Mandatory Repair
Optional Repair
Fix-as-fail
Information

SITUATION: It has come to the attention of Teledyne that extra reinforcement is needed to prevent premature cracking of the frame in the cutter blade area of the MCP800 Hydraulic Pulverizer.

SOLUTION: (drawing attached) 1) With the blade in place, position the reinforcing plate as shown in Figure 1, and secure with clamps. 2) Remove the blade. 3) Weld the reinforcement plate around the perimeter as shown in Figure 1. 4) On the outer side of the frame, fill the gap between the nut guard plate and the outer reinforcement plate with weld, as shown in Figure 2. 5) Replace the blade to complete the procedure. 6) Repeat the procedure for the opposite side frame.

PROGRAM INSTRUCTIONS: Dealers are to

LABOUR, MATERIALS, & TRAVEL ALLOWANCE: Teledyne will provide two (four?) reinforcing plates, and issue a credit for eight hours labour to cover this maintenance upgrade, provided a warranty claim is submitted to Teledyne within two weeks of completion.

TERMINATION DATE: Not Applicable

PARTS RECALL: Not Applicable

OTHER: Not Applicable

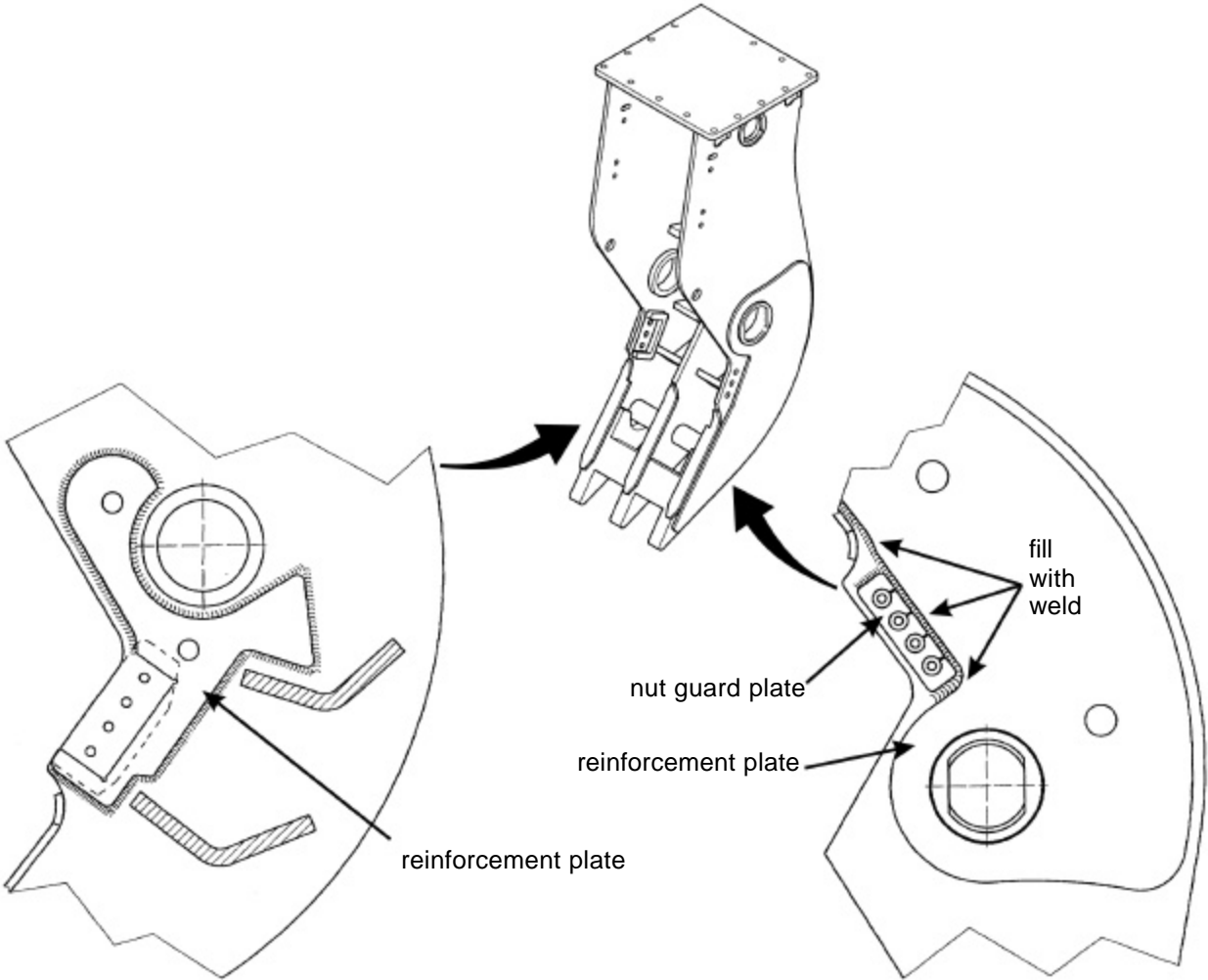


Figure 1

Figure 2